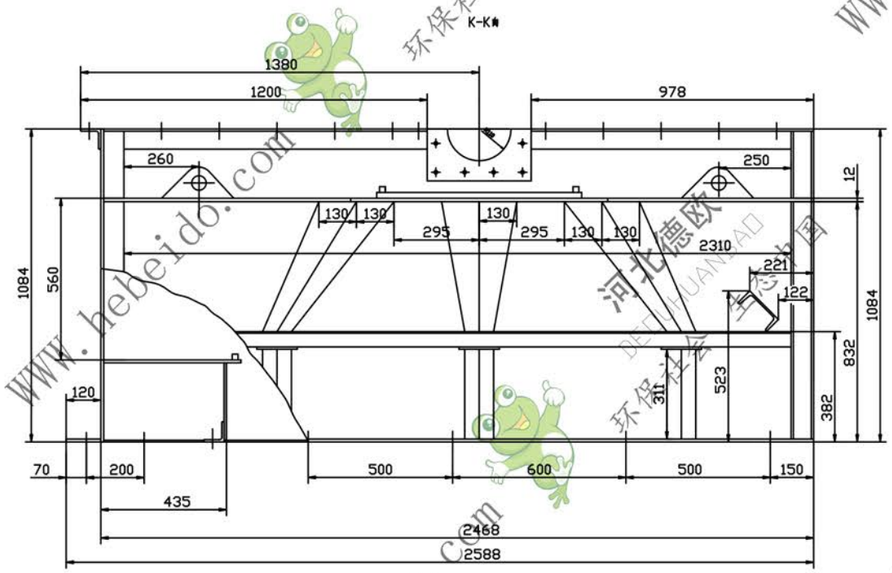

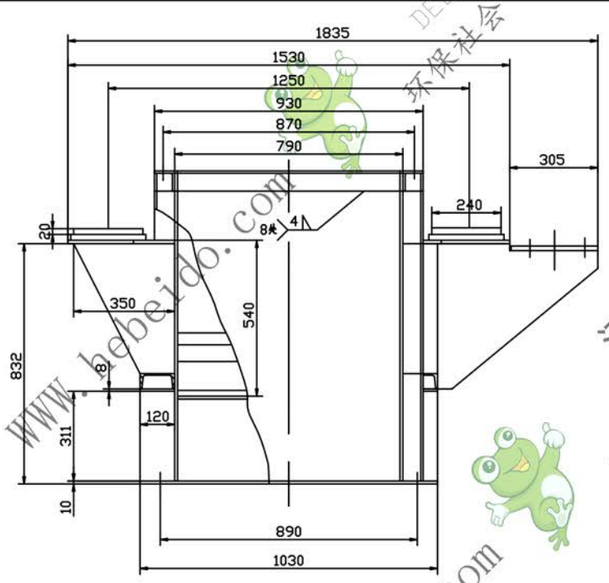

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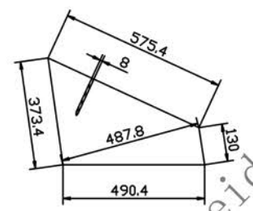

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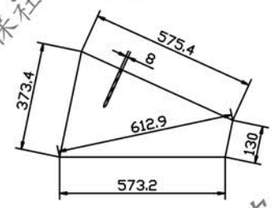

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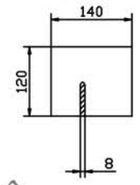

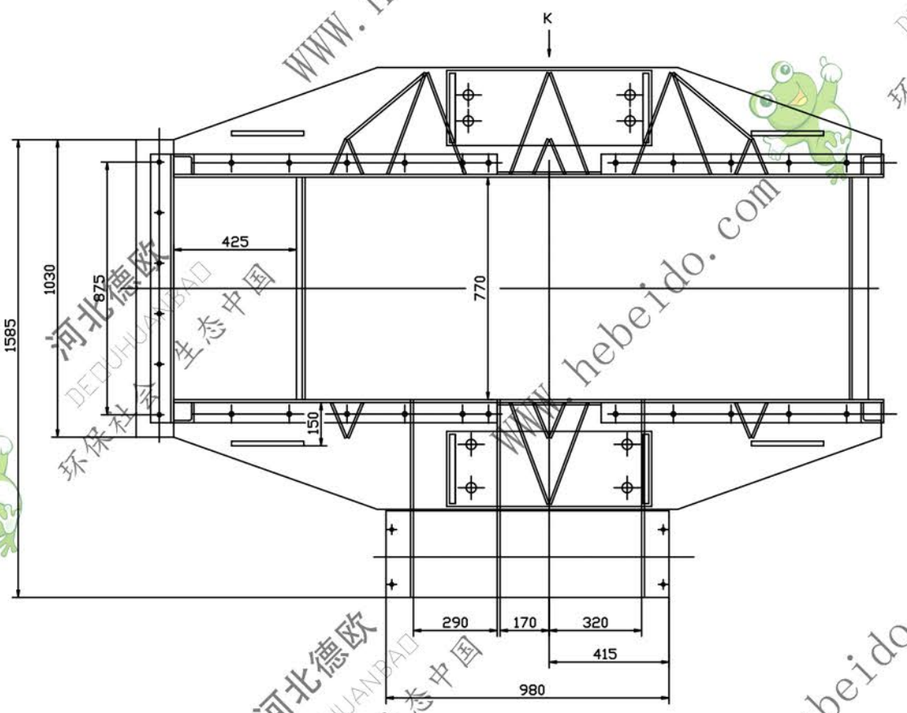

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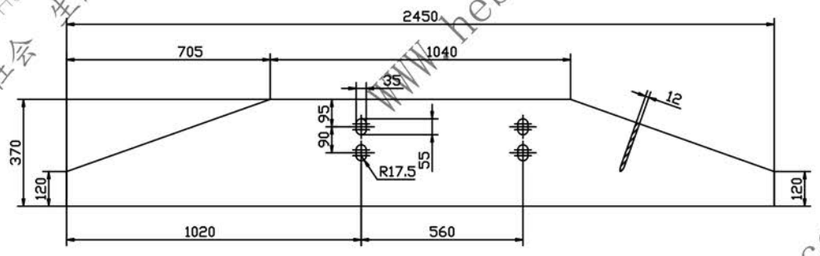

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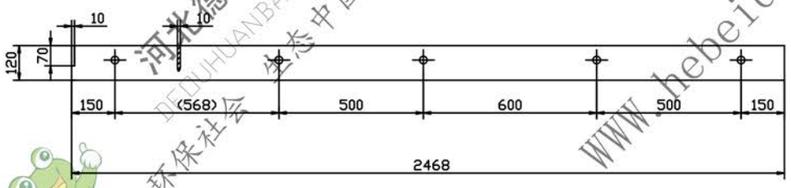

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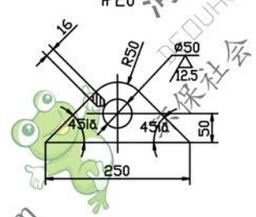

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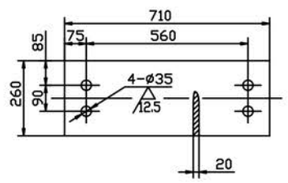

技术要求

1.本机壳无左右之分，气割处无毛刺，
2.各零件焊接后，不得变形，并保证图中所注尺寸，
3.焊缝须均匀，平整，不得有气孔，夹渣等缺陷且密封可靠，
4.轴承座板上平面与下法兰平面平行度误差不得大于
5.机壳内腔各侧面与上下法兰面垂直度误差不得大于
6.机壳内腔上下最大对角线误差应小于，
7.清除焊渣，并喷防锈漆和色漆各一道。

标记	处数	更改文件号	签字	日期	首节机壳		SCD500-02-07
设计		标准化			图样标记	重量	比例	焊接件
校对	李连通	批准				1262.37	1:13.5	
审核	秦海波							德欧环保 DEOUHUANBAO 环保社会 生态中国
工艺	刘飞	日期			共 张	第 张		

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